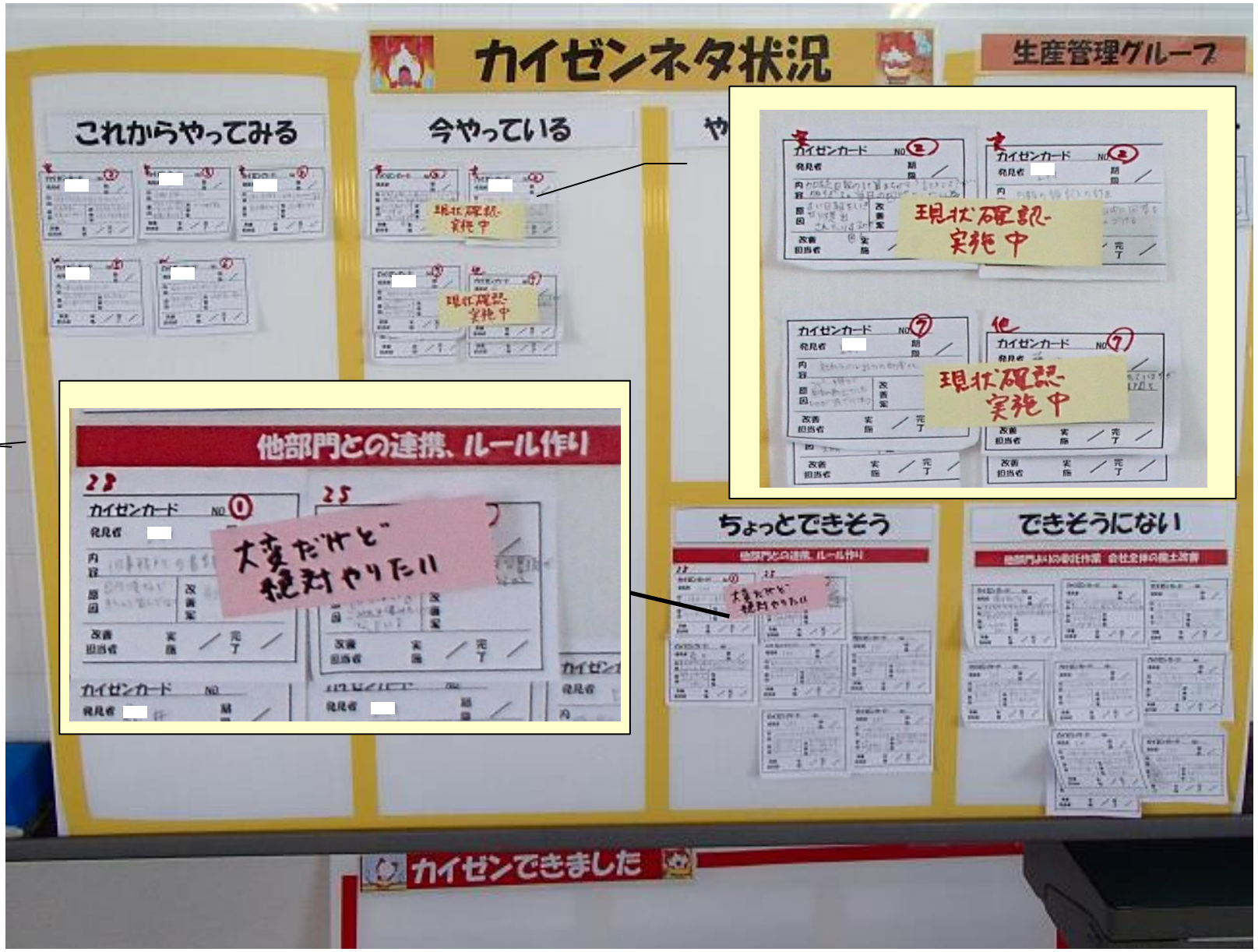カイゼン進行の「見える化」